

IN THE CLAIMS:

1. (currently amended) A method of producing a multilayer fiber product, comprising a thin base paper, having a grammage of 80 g/m² at the most, the method comprising fitting on top of a bottom layer consisting of at least one fiber layer (2; 4 - 6) a second fiber layer, which contains a filler and which forms the surface layer of the fiber product (1; 3), characterized in that

- the layers are formed by using multilayer technology, and
- the filler of the surface layer (1; 3) consists at least partially of cellulose or lignocellulose fibrils, on which light-scattering material particles are deposited, the maximum content of which is 85 % of the total weight of the filler.

2. (original) The method according to claim 1, characterized in that the slush of pulp is layered in the headbox of a paper machine in such way that filler and additives are added to the pulp used in the surface layer/layers of the multilayer product, after which the pulps are fed separated from each other to the headbox and then immediately combined before the lip of the headbox, where the jet of the pulp slush is directed to the wire.

3. (currently amended) The method according to ~~claim 1 or 2~~
claim 1, characterized by using a filler, which
comprises cellulose or lignocellulose fibrils produced from
vegetable fibers by refining and screening, and having an average
thickness is less than 5 μm .

4. (original) The method according to claim 3, characterized
in that the light-scattering material particles are deposited on
fibrils, which correspond to a fraction that passes a 50 mesh
screen and/or whose average thickness is 0.1 - 10 μm with an
average length of 10 - 1500 μm .

5. (currently amended) The method according to ~~any of claims~~
~~1 to 4~~ claim 1, characterized in that the light-scattering
material particles are inorganic salts that can be formed from
their source materials by precipitating in an aqueous medium.

6. (original) The method according to claim 5, characterised
in that the light scattering material particles are calcium
carbonate, calcium oxalate, calcium sulphate, barium sulphate or
mixtures thereof.

7. (currently amended) The method according to ~~any of the preceding claims~~ claim 1, characterised in that the proportion of inorganic salts of the weight of the filler is 75 - 85 % by weight.

8. (currently amended) The method according to ~~any of the preceding claims~~ claim 1, characterised by producing a three-layer fiber product, whose non-coated grammage is ~~approximately 20 - 100 g/m², preferably approximately 25 - 60 g/m²~~ 20 - 60 g/m², the grammage of one surface layer being approximately ~~2 - 50 g/m², preferably approximately 5 - 20 g/m²~~ 2 - 20 g/m².

9. (currently amended) The method according to ~~any of the preceding claims~~ claim 1, characterised in that the ratio of the total weight of the surface layers in relation to the weight of the middle layer (layers) weight is ~~approximately 20/80 to 80/20 20/80...80/20, preferably approximately 30/70...70/30, in particular approximately 35/65...65/35.~~ approximately 20/80 to 80/20

10. (currently amended) The method according to ~~any of the preceding claims~~ claim 1, characterised in that the bottom layer comprises chemical cellulose pulp.

11. (currently amended) The method according to ~~any of the preceding claims~~ claim 1, characterised in that the surface layer comprises mechanical pulp.

12. (currently amended) The method according to ~~any of the preceding claims~~ claim 1, characterised by producing a thin, multilayer base paper, whose maximum grammage is approximately 80 g/m².

13. (currently amended) The method according to ~~any of the preceding claims~~ claim 1, characterised by producing a base paper of LWC paper, ~~whereby both~~ the bottom layer and the surface layer/surface layers ~~comprise both~~ comprising a mixture of chemical cellulose pulp and mechanical pulp, ~~optionally~~ and wherein a mechanical pulp, which is rougher than that used for forming the surface layer, optionally is being used for forming the bottom layer.

14. (new) The method according to claim 1, characterised in that the ratio of the total weight of the surface layers in relation to the weight of the middle layer (layers) weight is 30/70 to 70/30.

15. (new) The method according to claim 1, characterised in that the ratio of the total weight of the surface layers in relation to the weight of the middle layer (layers) weight is 35/65 to 65/35.